

## TECHNICAL SPECIFICATIONS

### USED VERTICAL INJECTION MOLDING MACHINE FTV 800/380 Cigno (year 2003)





Model	FTV 800/380 Cigno
Year	2003 CE
Adjustable closing force	300 ÷ 800 kN
Diameter of rotary table	1500 mm
Number of stations	3/2
Screw diameter	45 mm
Theoretical injection volume	270 cm <sup>3</sup>
Maximum pressure on material	1411 kg/cm <sup>2</sup>
Maximum dimensions of molds	400x400 mm
Mold thickness	245 mm minimum – 430 mm maximum (with 50 mm stroke)
Microprocessor	SAIA-PCD2
Dimensions	2600x2800x4200 h mm
Weight	5800 kg